



**Batch Name : YELLOW PRIMER**  
**Peak Metal Temperature : 224 -230**  
**Pro Date : 1399 /02/ 13**

**Base On Ral : ---**  
**Dwell : 36-38 sec**  
**Shelf Time : Max 6 Months**

Test Title		Value	Manufacture Report	FBC Report
1	Color Matching	$\Delta E \leq 0.8$ (Light Color ) $\Delta E \leq 1-1.2$ ( Dark Color )	---	
2	Supply Viscosity@ 25°C	Max 120 Sec	84 Sec	
3	Density	1.05 ~ 1.4 g/cm <sup>3</sup>	1.4227	
4	Weight Solids	50 ~ 70 %	74%	
5	Fineness Of Grind	Max. 15 $\mu$ m	15	
6	Dry Film Thickness	18 $\pm$ 2	6 $\pm$ 1	
7	Specular Gloss (60°)	35 - 50	---	
8	Pencil Hardness	Min. H	2H	
9	Cross Hatch Adhesion	5 B	5B	
10	Solvent Resistance, MEK	$\geq 100$ double rubs (Top Coat) $\geq 50$ double rubs (Primer & Back Coat)	OK	
11	Impact Test ( Reverse )	$\geq 80$ inch - pounds	OK	

Description

Examiner :

QC Manager :